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Latches, not lockable, with operating element GN 115  
 Latches, not lockable, with socket key GN 115 → Page 898  
 Socket key GN 119.2 → Page 940

### Construction and assembly instructions

For installation, set a bore diameter in the door as shown in the outline drawing opposite.

Once assembled, the latch is pushed through the bore diameter from the front. The hexagon nut can then be pushed over the latch from the back and bolted in place.

**The installation bore diameter** in the door leaf is usually generated by punching or laser machining in series production.

For small series and steel sheets below 2 mm thickness, the sheet metal punches GN 123 are the tool of choice → Page 941.

The installation bore diameter can also be set by drilling / milling as shown in the outline drawings opposite.

