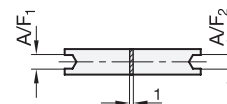


### Assembly information

The initial tension or the clearance of the cam roller carriage in the rail can be determined during assembly. Both outer rollers carry the cam roller carriage, with the middle roller (for eccentric adjustment) supporting the carriage on the opposing rail side. Detailed assembly instructions and the necessary tool are included with every cam roller carriage.

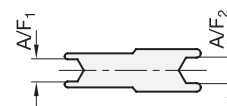
If required, the open-end wrench may also be ordered separately (GN 2424.1), with two sizes being available:

$A/F_1 / A/F_2 = 8$  for construction size with  $h_1 = 18$ , Article No. **GN 2424.1-8-8**



$A/F_1 = 13$  and  $A/F_2 = 15$  for construction size with  $h_1 = 28 / 35 / 43$ ,

Article No. **GN 2424.1-13-15**



3.1  
3.2  
3.3  
3.4  
3.5  
3.6  
3.7  
3.8  
3.9

