

**elesa**  
Original design LBR.

**2 Bore code**

- B** Without keyway
- K** With keyway DIN 6885-1 P9
- V** With square DIN 79

**1**

**3**

d <sub>1</sub>	d <sub>2</sub> Bore H7 Square H11	d <sub>3</sub>	d <sub>4</sub>	d <sub>5</sub>	d <sub>6</sub>	h <sub>1</sub>	h <sub>2</sub> -0,2	h <sub>3</sub> +0,5	h <sub>4</sub>	k	Length l	r	s	w
37	8 10	12	18 21	10	5	20	0,5	17,8	46	26	81	13,8	4,3	25°
45	8 12	15	22 25	10	6	25	0,5	22,8	52	32	108	17,5	7	20°
54	10 14	18	26 31	12	8	30	0,5	27,8	61	39	127	20,2	7,3	20°
75	18 -	-	30 42	14	10	38	0,5	34,8	80	55	170	26	15	20°

**Specification**

- Hub**  
Plastic, polyamide (PA)  
• Glass fiber reinforced  
• Operating temperature -20 °C to +110 °C  
• Black, shiny finish
- Hub bushing**  
Steel, blackened
- Shaft**  
Steel, matte chrome plated
- Cover**  
Aluminum  
• Anodized, natural color  
• Self-adhesive
- Cylindrical knob GN 519**  
Plastic, phenolic resin (PF)  
Black, shiny finish

RoHS

**On request**

- Gear lever versions of the assembly examples

**see also...**

	Page
<b>GN 210</b> Gear Levers (Zinc Die Casting)	QVX
<b>GN 750</b> Control Levers (Steel)	QVX
<b>GN 623</b> Gear Levers (Plastic, Bushing Steel)	QVX

**Technical Information**

Installation examples GN 512	QVX
Keyways DIN 6885-1	QVX
Squares DIN 79	QVX
ISO Fundamental Tolerances	QVX
Plastic Characteristics	QVX

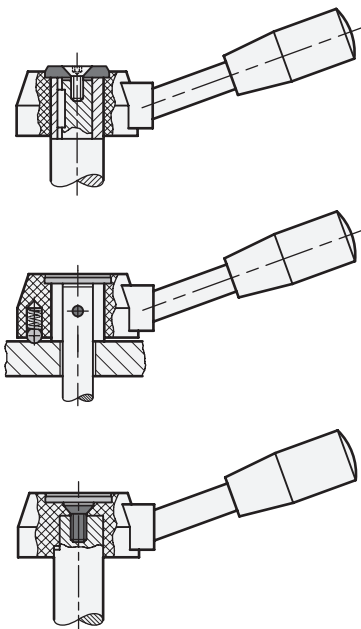
**How to order**

**GN 512-45-B12**

<b>1</b>	d <sub>1</sub>
<b>2</b>	Bore code
<b>3</b>	d <sub>2</sub>



**Assembly Examples**



Gear lever GN 512 attached with keyway / parallel key, using GN 184 countersunk washer → Page XYZ.

Gear lever GN 512 with ball and spring snap mechanism for indexing the gearing angle, attached with cross pin. The cross pin is to be attached at an angle of 45° to the shaft axis. These parts are not included in the delivery and must be ordered separately.

Gear lever GN 512 in special design, without steel bushing with injected blind hole and driver surface. This model is a very reasonably priced solution.

