

- 1. Install the handwheel to the spindle and fix it with the screw.
- 2. Turn the spindle to the starting point (0-position).
- 3. Move position indicator "by hand" to the 0-position before mounting it.
- 4. Install the position indicator into the recess of the hub and fix it with a screw.
  Do not apply unnecessarily excessive torque to avoid deformation of the housing!
- 5. Rotate the handwheel and ascertain that the starting point of the spindle is aligned with the 0-position of the two pointers (GN 000.8) respectively pointer and counter (GN 000.3).
  - Should that not be the case the screw has to be loosened and the position indicator adjusted. Tighten the screw again.

