



ROSTFREI  
Inox  
Stainless  
Steel

- 2 Type**
- A** fixing holes parallel to plunger
  - B** fixing holes vertical to plunger

3.1  
3.2  
3.3  
3.4

**1**

d <sub>1</sub>	d <sub>2</sub>	d <sub>3</sub>	d <sub>4</sub>	k ±0,1	l <sub>1</sub>	l <sub>2</sub> ≈	l <sub>3</sub>	s
M 12 x 1,5	32	M 5	4,5	21	22	26,5	9	12
M 16 x 1,5	46	M 8	5,5	32	33	37	13	15
M 20 x 1,5	46	M 8	5,5	32	33	37	13	15

3.5  
3.6

**Specification**

- Steel
  - blackened
  - Grub screw GN 913.3 with brass pad
- Stainless Steel AISI 303 **NI**
- Grub screw GN 913.5 with brass pad
- *Stainless Steel characteristics* → Page 1489
- RoHS

**3**

**Information**

Mounting blocks GN 612.1 broaden the mounting possibilities and are an added feature for the cam action indexing plungers GN 612 and cam action indexing plungers GN 712 / GN 712.1.

To position the plunger pin of an indexing plunger or cam action indexing plunger, they can also hold GN 412.2 positioning bushings.

see also...

- *Positioning bushings GN 412.2* → Page 696

3.7  
3.8

How to order (Steel)	1	d <sub>1</sub>
	2	Type
<b>GN 612.1-M20x1,5-A</b>		

How to order (Stainless Steel)	1	d <sub>1</sub>
	2	Type
	3	Material
<b>GN 612.1-M16x1,5-B-NI</b>		



3.9