



Application example



3 Type

- B** Workholding bolt cylindrical
- C** Workholding bolt flattened

1

2

d_1 g6	d_2 n6	d_3 $_{-0.05}^{-0.01}$	d_4	h_1	h_2	Length l	s Type C	t	r
10	7	10	M 3	10	2,5	7	2,5	6	2,5
12	8	12	M 4	12	3	8	2,5	8	3
16	12	16	M 5	16	4	12	4,3	10	4
20	14	20	M 5	20	5	14	5	10	5
22	16	22	M 5	22	5,5	16	5	10	5,5
25	18	25	M 5	25	6	18	5,6	10	6

Specification

- Steel
Hardened
- ISO Fundamental Tolerances → Page 2151
- RoHS

Information

Workholding bolts GN 6322 are used for positioning in bores, with the ball-type shoulder facilitating the insertion into the bore.

The flattened design (Type C) helps to compensate tolerances in the spacing of two bores. Another application of this design is to fix parts to be positioned in one direction only.

see also...

- Guide Bushings DIN 172 / DIN 179 → Page 1112

How to order

GN 6322-16-12-B

- 1** d_1
- 2** d_2
- 3** Type

