Ball joint heads DIN ISO 12240-4 / DIN ISO 12240-1, Series K

Technical information

Steel version
Type N
Housing steel, zinc plated
Pairings
Internal ring steel, hardened
Bearing socket brass
lubrication possible.

Type W
Housing steel, zinc plated
Pairings
Internal ring steel, hardened
Bearing socket steel, zinc plated
self lubricated.

Features of general use:
For general use, and in particular for continuously changing thrust and shock loads in radial and axial plane.

For general use, especially for application under dynamic operating conditions.

Load bearing capacity than Type N.

Stainless Steel version
Type NH
Housing Stainless Steel
Pairings
Internal ring, hardened, hard chrome plated
Bearing socket bronze
lubrication possible.

As Type N for use in corrosion endangered area.

Type WH
Housing Stainless Steel
Pairings
Internal ring steel, hardened
Bearing socket bronze, with PTFE-insert
self lubricated.

As Type W for use in corrosion endangered area.

Type WK
Housing Stainless Steel
Pairings
Internal ring Stainless Steel, hardened
Bearing socket Stainless Steel, with PTFE-insert
self lubricated.

As Type W for use in areas where the highest degree of corrosion resistance is of paramount importance. Such as for instance in the food industry.

Bearing play
Bearing play refers to the amount of play by which the internal ring inside a bearing socket without lubrication can be moved either a radial or an axial plane.

<table>
<thead>
<tr>
<th>Types N, NH lubrication possible</th>
<th>Types W, WH, WK self lubricated</th>
</tr>
</thead>
<tbody>
<tr>
<td>( d_1 )</td>
<td>( d_1 )</td>
</tr>
<tr>
<td>Bore internal ring</td>
<td>Radial bearing play</td>
</tr>
<tr>
<td>5 ... 10</td>
<td>0,005 ... 0,035</td>
</tr>
<tr>
<td>12 ... 20</td>
<td>0,010 ... 0,040</td>
</tr>
<tr>
<td>22 ... 30</td>
<td>0,010 ... 0,050</td>
</tr>
</tbody>
</table>

Load applied to obtain the measured results: 100 N at room temperature.

Lubrication
Ball joint heads of type N (lubrication possible) require regular lubrication. On delivery the ball joint heads are not lubricated. The initial lubrication takes place when installed. Within the temperature range of -20 °C to +125 °C, a multipurpose grease proved to be adequate. Under extreme conditions a high quality grease such as for instance Gleitmo 805 K should be used. Ball joint heads of the type W (self lubricated) must never be lubricated. The internal ring moves on a PTFE-insert of the bearing socket.