



1.1

1.2

1.3

1.4

1 2

d ₁	Length l						d ₂	k
	6	8	10	16	20	25		
M 3	6	8	10	16	20	-	12	2,5
M 4	8	10	12	16	20	25	16	3,5
M 5	10	12	16	20	25	30	20	4
M 6	12	16	20	25	30	40	24	5
M 8	16	20	25	30	35	40	30	6
M 10	20	25	30	35	40	-	36	8

Specification

- Steel
 - Tensile strength class 5
 - visible face fine turned
 - blackened —
 - zinc plated, blue passivated **ZB**
- Stainless Steel **NI**
 - AISI 303
 - matte shot-blasted
- Strength values of screws → Page 1481
- Stainless Steel characteristics → Page 1489
- RoHS

3

Information

All flat knurled screws DIN 653 are produced from one piece and threaded over its full length.

The official standard sheet also provides for the sizes M1 / M1,2 / M1,4 / M1,6 / M2 and M2,5.

see also...

- Flat knurled screws GN 653.10 (Steel, with brass / plastic pivot) → Page 460
- Knurled screws GN 653.2 (with recessed stud for loss prevention) → Page 461
- Knurled screws DIN 464 → Page 457

2.1

2.2

2.3

How to order (Steel, blackened)	1	d ₁
DIN 653-M8-35	2	Length l

How to order (Steel, zinc plated)	1	d ₁
DIN 653-M3-8-ZB	2	Length l
	3	Finish

How to order (Stainless Steel)	1	d ₁
DIN 653-M5-20-NI	2	Length l
	3	Material

2.4

