





2 Bore code

- B Without keyway
- K With keyway DIN 6885-1 P9
- Z With collet

Type

- A Without handle
- With revolving knob

Coding

With standard scale 0...90, 100 graduations acc. scale scheme d₁/100 A RA 0-10 20...90/10 (only for bore code Z with collet)

V	•										
d ₁	d₂ H8 Bore	d ₃	d ₄	d ₅	b -0,5	h	I ₁	l ₂	I ₃ ≈	r	Ø Cylindrical knob
52	10	50	37	39,5	13	3,8	23	17	19	15,5	13
62	10	60	47	49,5	13	3,8	23	17	21	20,5	14

Specification

Wheel body

Aluminum

- · Anodized, black
- Scale for coding S Engraved

Cover

Plastic, light gray

Collet / Hex nut

Brass

Grub screw DIN 916

Stainless steel

with internal hex and serrated point

Revolving cylindrical knob GN 599.5

Plastic, Polyamide (PA)

- · Black, matte
- Spindle
 - Stainless steel AISI 303

RoHS

Technical Information	Page	
How to order - Graduations	QVX	
Keyways DIN 6885-1	QVX	
ISO Fundamental Tolerances	QVX	
Plastic Characteristics	QVX	
Stainless Steel Characteristics	QVX	

Control handwheels GN 736.1 are used for setting operations with low torque. Coarse setting is made by means of the cylindrical handle (fingertip grip) followed by fine setting using the knurled rim of the knob.

The model fitted with collet offers an absolutely reliable mounting on the shaft and at the same time allows an easy setting of the adjustable scale ring wheel. The scale is wear resistant and easily legible since the engraved alu coloured numbers contrast with the black anodized surface. Besides the standard scale (Coding S) the control handwheels can be supplied with any type of graduation.

Full details of the available graduations, numbering sequence, number position and type of scale see under "How to order - Graduations".

see also	Page	
GN 736 Control Handwheels (Aluminum, without Scale Lug)	QVX	

Accessory

GN 184 Countersunk Washers (for Axial Fastening)

QVX
GN 826 Clamping Elements (for Adjustable Spindles)

QVX

How to order (Without scale)	1 d ₁	
	2	Bore code
1 23 4	3	d ₂
GN 736.1-62-B10-A	4	Туре

How to order (Without standard scale)	1	d_1
	2	Bore code
	3	d ₂
1 23 4 5	4	Туре
GN 736.1-52-Z10-D-S		Coding

