



Latches, not Lockable, with Operating Elements GN 115
 Latches, not Lockable, with Socket Keys GN 115 → Page 1202
 Socket Keys GN 119.2 → Page 1266

Construction and assembly instructions

For installation, set a hole in the door, cover or hatch as shown in the outline drawing.

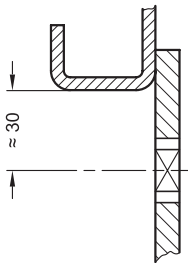
Once assembled, the latch is pushed through the bore diameter from the front. The hexagon nut can then be pushed over the latch from the back and bolted in place.

The required installation bore in the door leaf, is usually generated by punching or laser machining in series production.

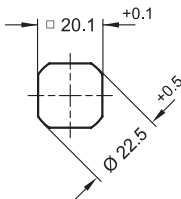
The installation bore diameter can also be created by drilling or milling as shown in the outline drawings.

For small series and steel sheets below 2 mm thickness, the sheet metal punch GN 123 are the tool of choice → Page 1267.

Hole distance



Installation hole for punching or laser machining



Installation hole for drilling or milling

