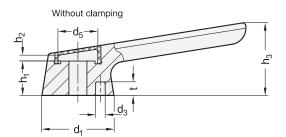
# **Gear Levers**

Zinc Die Casting







With clamping



Dowel pin ISO 4762 M<sub>A</sub> see table

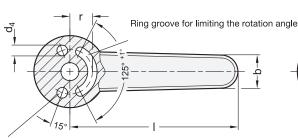


# Bore code

- В Without keyway, without clamping
- BK Without keyway, with clamping
- With keyway, without clamping
- KK With keyway,
- with clamping
- With double square, without clamping
- VK With double square, with clamping

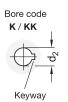


N Plain



Bore for spring plungers GN 614







V	3		3												
d <sub>1</sub>	<b>d<sub>2</sub></b> H7 B / BK / K / KK		<b>S</b> H11 V / VK		b	<b>d</b> <sub>3</sub> +0,2	d <sub>4</sub>	<b>d</b> <sub>5</sub>	<b>h</b> <sub>1</sub> -0,2	h <sub>2</sub>	h <sub>3</sub>	Length I	r	t	$\mathbf{M_A}$ max. in Nm
32	8	10	8	10	15	4,2	4	18,8	14,9	3,4	36	91,5	10	6	2,9
40	10	12	10	12	18,5	5,2	5	23,6	19,1	2,8	44	114	12,5	7,5	5,7
50	12	14	12	14	23	6,2	6	30,5	23,6	4	55	142	16	9	10



2.1





Specification	5	6
Handle		
Zinc die casting	ZD	
Powder coated		
- Silver, RAL 9006, textured finish		SR
- Black, RAL 9005, textured finish		<ul><li>SW</li></ul>
• Keyway DIN 6885-1		
- P9 for type K		
- JS9 for type KK		
Сар		

Plastic, polyamide (PA)

- Removable
- · Gray for SR · Black for SW

Socket cap screw ISO 4762 for bore code BK / KK / VK

Stainless steel

### **RoHS**

Technical Information	Page
Technical Instructions	QVX
Keyways DIN 6885-1	QVX
Squares DIN 79	QVX
ISO Fundamental Tolerances	QVX
Plastic Characteristics	QVX

Gear levers GN 210 are used to drive shafts, such as for switching gears and engaging clutches or operating valves and latches.

The torque is transmitted through a positive connection either via a parallel key or a square drive. This ensures a defined angular position between the shaft and the handle. The angular position can be freely definedusing gear levers with smooth bore.

Gear levers with parallel key or square drive can be secured axially with a countersunk washer. The versions with clamping transmit torques and forces with zero backlash via frictional locking and secure the hub axially. They are easy to install and allow for subsequent adjustment.

The rotational angle of the gear levers can be held with spring plungers or limited with dowel pins. An application-specific rotational angle can be defined by using two dowel pins.

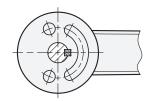
see also	Page	
GN 211 Control Levers (Steel)	QVX	
GN 750 Control Levers (Steel)	QVX	
GN 623 Gear Levers (Plastic, Bushing Steel)	QVX	
GN 623.5 Gear Levers (Plastic, Bushing Stainless Steel)	QVX	
Accessory		
DIN 6885 Parallel Keys	QVX	
GN 184   GN 184.5 Countersunk Washers	QVX	
GN 614 Spring Plungers	QVX	





## **Technical Instructions**

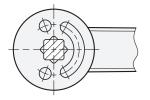
## Countersunk washer and parallel key

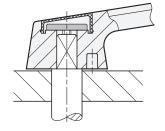


GN 184 / GN 184.5 DIN 6885

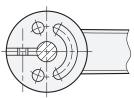
## Fastening and torque transmission

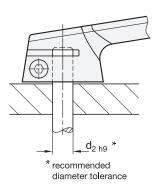
Countersunk washer and square driver



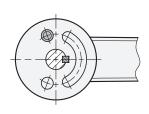


With clamping





Spring plunger



GN 614 Version MS / KD / KU

Holding / rotation limiting

Dowel pin in ring groove

