





- Without rest position
- With rest position

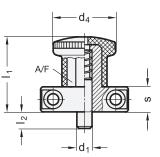
## Identification no.

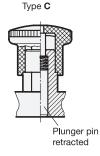
Mounting from the front

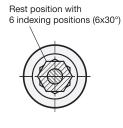
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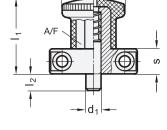
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Mounting from the back









| <b>U</b>   | 2  |                |                |       |    |    |                |                |                |                |    |     |    |                |       |
|--|----|----------------|----------------|-------|----|----|----------------|----------------|----------------|----------------|----|-----|----|----------------|-------|
| <b>d</b> <sub>1</sub><br>Pin <sup>0</sup> <sub>-0.06</sub>                 | b  | d <sub>2</sub> | d <sub>3</sub> | $d_4$ | h  | k  | I <sub>1</sub> | ${f l_2}$ min. | I <sub>3</sub> | I <sub>4</sub> | s  | A/F | t  | Spring load in | ı N ≈ |
| Pin <sup>0</sup> <sub>-0,06</sub><br>Bore <sup>+0,05</sup> <sub>+0,1</sub> |    |                |                |       |    |    |                |                |                |                |    |     |    | Initial        | End   |
| 5  | 35 | 4,3            | M 4            | 25    | 26 | 25 | 32             | 6              | 6              | 14             | 12 | 12  | 10 | 5              | 15    |
| 6  | 35 | 4,3            | M 4            | 25    | 26 | 25 | 32             | 6              | 6              | 14             | 12 | 12  | 10 | 5              | 15    |
| 8  | 47 | 5,3            | M 5            | 33    | 34 | 35 | 39             | 10             | 10             | 18             | 14 | 17  | 12 | 9              | 35    |

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18

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### Specification

47

5,3

M 5

33

34

35

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#### Guide

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Zinc die casting Powder coated

Black, textured finish

#### Plunger pin

Stainless steel AISI 303

# Knob

Plastic, Polyamide (PA)

· Black, matte

· Not removable

# Pressure spring

Edelstahl 1.4310

## **RoHS**

| Technical Information           | Page |  |  |
|---------------------------------|------|--|--|
| Stainless Steel Characteristics | QVX  |  |  |
| Load Rating Information         | QVX  |  |  |
| Plastic Characteristics         | QVX  |  |  |

The outstanding feature of the indexing plungers GN 412 is their compact design. They are mounted either from the front with cylinder head screws or from the back through threads. In Type C, the knob can be turned by 30° after retracting the indexing pin, holding it in the "retracted" position by means of the indexing lock.

The dimensions and connection measurements match the combination with GN 412.1 mounting blocks in connection with positioning bushings GN 412.2 or GN 412.3.

| see also   | Page |
|--|------|
| List of Indexing Plunger Types                               | QVX  |
| GN 412.1 Mounting Blocks                                     | QVX  |
| GN 417 Indexing Plungers (without Rest Position)             | QVX  |
| GN 417 Indexing Plungers (with Rest Position)                | QVX  |
| GN 412.2   GN 412.4 Positioning Bushings                     | QVX  |
| GN 412.3   GN 412.5 Positioning Bushings (with Ramping Cone) | QVX  |

| How to order                            | 1 | d <sub>1</sub>     |  |  |
|---|---|--------------------|--|--|
|   | 2 | b                  |  |  |
| 0 | 3 | Туре               |  |  |
| GN 412-6-35-B-1                         | 4 | Identification no. |  |  |

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