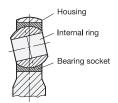
Ball Joint Heads DIN ISO 12240-4 / DIN ISO 12240-1, Series K

Technical Information





Steel version

Type N

Steel housing, zinc plated

Pairings:

Steel internal ring, hardened

Brass bearing socket

Lubrication possible

Type W

Steel housing, zinc plated

Pairings:

Steel internal ring, hardened

Steel bearing socket, zinc plated, with

PTFE insert

Self-lubricating

Features of general use:

For universal application

conditions,

especially with high alternating and shock loads in radial and in particular in axial

direction.

For universal application

conditions.

especially with dynamic load; axial load capacity lower than

for type N.

Stainless steel version

Type NH

Stainless steel housing

Pairings:

Ball joints

without

housing

Steel internal ring, hardened, hard

chrome plated

Bronze bearing socket

Lubrication possible

Type WH

Stainless steel housing

Pairings:

Steel internal ring, hardened

Bronze bearing socket, with PTFE insert

Self-lubricating

Type WK

Stainless steel housing

Pairings:

Stainless steel internal ring, hardened

Stainless steel bearing socket, with

PTFE insert

Self-lubricating

As Type N

in areas exposed to corrosion.

As Type W

in areas exposed to corrosion.

As Type W

in areas exposed to corrosion with high requirements on corrosion resistance,

e.g. in the food industry.

Bearing play

Ball joint heads

with

holt

threaded

with

internal

thread

Bearing play refers to the dimension by which the internal ring inside the bearing socket can be moved in a radial or an axial direction without lubrication.

Types N, NH Lubrication possible		Types W, WH, WK	Types W, WH, WK Self-lubricating	
d ₁		d ₁		
Bore internal ring	Radial bearing play	Bore internal ring	Radial bearing play	Axial bearing play
5 10	0,005 0,035	5 10	0,005 0,030	2 to 3 times radial play
12 20	0,010 0,040	12 18	0,005 0,035	
22 30	0,010 0,050	20 30	0,005 0,055	

Load applied to obtain the measured results: 100 N at room temperature.

Lubrication

Rod end bearings of type N (lubrication possible) require regular lubrication. When delivered, the rod end bearings are not lubricated. The initial lubrication takes place when installed. Within the temperature range of -20 °C to +125 °C, a multipurpose grease has proven to be adequate. Under extreme conditions, a high quality grease such as Gleitmo 805 K should be used. Rod end bearings of type W (self-lubricating) must not be lubricated. The internal ring moves on a PTFE insert in the bearing socket.