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Assembly instruction

The assembly of the oil level indicators GN 650 / GN 650.1 is very easy and economical. You need two drillings $\varnothing 10,5$ and/or $\varnothing 12,5$ mm in the distance l_1 in the container wall. The oil level indicator can also be installed directly i.e. without nut, if the container wall has a fitting thread.

All individual parts necessary for the assembly are provided: set screws with the drillings for oil, hexagon nuts, O-rings and serrated lock washers for safe guard. For perfect sealing by the O-rings the screws should not be too strongly tightened (max. 12 Nm). Recommended roughness of the sealing surface $R_A = 3 \mu\text{m}$.

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