
2 Bore code

- B** Without keyway
K With keyway
V With square

4 Type

- M** Cover with indicator point
N Cover plain

1
3

d₁	d₂ Bore H7 Square H11		d₃	d₄	d₅	d₆	h₁	h₂	h₃	h₄ ≈	Length l
32	10	-	25	23	18	8	21	15	4,2	43	84
40	10	12	32	30	21	9	25	19	4,0	54	106
50	14	16	40	37,5	23	11	28	22	3,8	63	130

Specification

- Steel
Blackened
- Cover
Plastic, light gray
- Cylindrical knobs GN 519
Plastic, Duroplast
Black, shiny finish
- Cross Holes GN 110 → Page 2080
- Keyway P9 DIN 6885 Page 1 → Page 2078
- Squares DIN 79 → Page 2082
- ISO Fundamental Tolerances → Page 2151
- RoHS

On request

- Control lever versions
of the assembly examples

Information

The cover hides fasteners (see assembly instructions) as well as protruding or recessed shafts and provides a printing facility for any symbol or logo.

On assembly, the cover is pushed in by hand and can be removed with a screw driver via a suitable slot.

see also...

- Gear Levers GN 512 (Plastic, Bushing Steel) → Page 518
- Gear Levers GN 623 (Plastic, Bushing Steel) → Page 520
- Control Levers GN 223 (Steel, Blackened) → Page 522

How to order


1 **d₁**
2 Bore code

3 **d₂**
4 Type



1.1

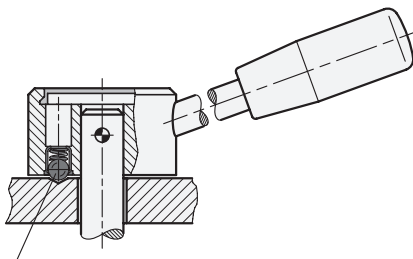
1.2

1.3

1.4

Assembly examples

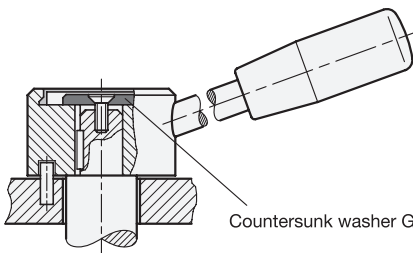
2.1



Spring plunger GN 614
Version MS or KU

Control levers GN 750 with spring plunger GN 614 → Page 982, mounted with a cross pin. The arrangement of the spring plunger facilitates simple installation; if desired the detent cone can be drilled out from the shifting hub in situ before the plunger is fitted. The recessed shaft and the bore for the spring plunger are hidden by the cover.

2.2



Countersunk washer GN 184

Control levers GN 750 with hub keyway / parallel key, mounted axially by countersunk washer GN 184 → Page 1090, with an annular groove for attaching pins to limit the angle of rotation.

2.3

2.4

