



1.1

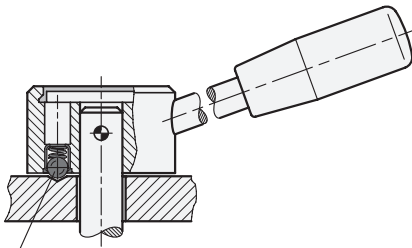
1.2

1.3

1.4

### Assembly examples

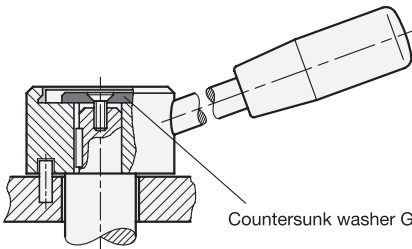
2.1



Spring plunger GN 614  
Version MS or KU

Control levers GN 750 with spring plunger GN 614 → Page 982, mounted with a cross pin. The arrangement of the spring plunger facilitates simple installation; if desired the detent cone can be drilled out from the shifting hub in situ before the plunger is fitted. The recessed shaft and the bore for the spring plunger are hidden by the cover.

2.2



Countersunk washer GN 184

Control levers GN 750 with hub keyway / parallel key, mounted axially by countersunk washer GN 184 → Page 1090, with an annular groove for attaching pins to limit the angle of rotation.

2.3

2.4

