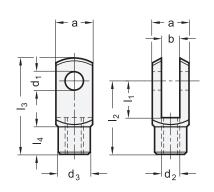
Fork joints GN 751

out Pin

Steel







# Fork pin with snap-on spring KL-shaft safety

SL-shaft safety



# Type

- B Snap-on spring pin
- KL Pin with KL-shaft safety
- **SL** Pin with SL-shaft safety (only for  $d_1 = 4...16$ )

<b>J</b>	2		3										
<b>d<sub>1</sub></b> H9/h11	I <sub>1</sub>		d <sub>2</sub> Left hand Fine three thread		Fine thread	а	b	d <sub>3</sub>	l <sub>2</sub>		I <sub>3</sub>		14
4	8	16*	M 4	-	-	8	4	8	16	24	21	29	6
5	10	20	M 5	M 5L	-	10	5	9	20	30	26	36	7,5
6	12	24	M 6	M 6L	-	12	6	10	24	36	31	43	9
8	16	32	M 8	M 8L	M 8F = M 8 x 1	16	8	14	32	48	42	58	12
10	20	40	M 10	M 10L	M 10F = M10 x 1,25	20	10	18	40	60	52	72	15
12	24	48	M 12	M 12L	M 12F = M12 x 1,25	24	12	20	48	72	62	86	18
14	28	56	M 14	M 14L	$M 14F = M14 \times 1,5$	28	14	24	56	85	72	101	22,5
16	32	64	M 16	M 16L	$M 16F = M16 \times 1,5$	32	16	26	64	96	83	115	24
20*	40	-	M 20	M 20L	-	40	20	34	80	-	105	-	30

<sup>\*</sup> Type B is not available from stock

# Specification

- Steel
- Property class 5
- Zinc plated, blue passivated
- · Shaft safetys
  - Spring sheet metal
  - Hardened and tempered
  - Zinc plated, blue passivated
- ISO Fundamental Tolerances → Page 2151
- RoHS

### On request

 Fork heads in accordance with DIN 71752 with d<sub>1</sub> = 25, 30, 35, 42 and 50

# Information

Fork joints GN 751 consist of a fork head according DIN 71752 and a pin with axial shaft safety (Type KL and SL) or a snap-on spring pin (Type B).

Size  $d_1=12$  is supplied with a fine thread M12x1,5 according to DIN. In practice, however, M12x1,25 is preferred. Standard DIN 71752 does not foresee size  $d_1=20$ .

### see also...

- Fork Joints GN 751 (Stainless Steel) → Page 1664
- Fork Joints GN 751 (Aluminum) → Page 1665

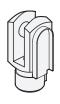
How to order (Fork Joint)	1	d <sub>1</sub>
	2	I <sub>1</sub>
1 2 3 4	3	$d_2$
GN 751-10-20-M10-B	4	Туре
How to order (Fork Head)	1	d.

How to order (Fork Head)	1	d <sub>1</sub>
1 3 3	2	I <sub>1</sub>
DIN 71752-10-40-M10L	3	d <sub>2</sub>





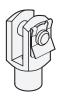
# Snap-on spring



KL-shaft safety



SL-shaft safety



# Types of fork joint pins

The snap-on spring pin is easily mounted and dismantled. It is therefore particularly suitable for applications where the articulated connection needs to be loosened often.

The pin with KL-shaft safety can be fitted and dismantled without tools, i.e. by hand.

The pin with SL-shaft safety requires a tool for dismantling (e.g. a screw driver). It is therefore better secured.



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