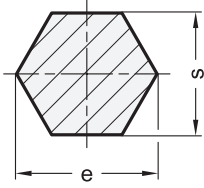
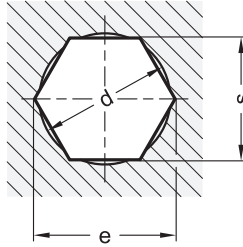


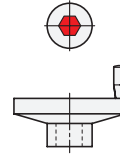
External hex



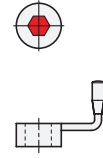
Internal hex



Positioning of the hexagon for:



Handwheels



Cranked handles

s		d max.	e Theoretical dimension
External hexagon	Internal hexagon H11		
6 -0,05	6	6,3	6,93
8 -0,06	8	8,4	9,24
9 -0,06	9	9,4	10,39
10 -0,06	10	10,45	10,55
11 -0,11	11	11,45	12,7
12 -0,11	12	12,5	13,86
13 -0,11	13	13,55	15,01
14 -0,11	14	14,55	16,17
16 -0,11	16	16,65	18,48
17 -0,11	17	17,7	19,63
19 -0,13	19	19,75	21,94
22 -0,13	22	22,85	25,4
24 -0,13	24	24,9	27,71
27 -0,13	27	28,1	31,18

Information

Depending on the manufacturing process, the pilot hole d may be larger than the dimension s and thus remain visible even after the internal hexagon has been manufactured.

