

$d_1$	$d_2$	<b>d</b> <sub>3</sub> -0,1	d <sub>4</sub>	$d_5$	$d_6$	I <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	I <sub>4</sub>	k	<b>S</b> Clamping length		A/F <sub>1</sub>	A/F <sub>2</sub>	Spring load in N $\approx$	
Pin f8															Initial	End
Bore H8											min.	max.				
6	35	16	18	22,8	22	6	27,5	51,5	14,5	30	1,5	4	14	18	20	36
8	35	16	18	22,8	22	8	29,5	56,5	14,5	30	1,5	4	14	18	22	32

## Specification

Guide / Plunger pin / Knob / Nut

4

Stainless steel AISI 316 Plunger pin surface hardened

Pressure spring

Stainless steel AISI 316Ti

## Seals

- Blue
- · FDA compliant material
- Operating temperature -25 °C to +110 °C
- · Sealing ring

HNBR, hardness 85 ±5 Shore A н

Wiper

TPU, hardness 95 ±5 Shore A

#### All moving parts

Lubricated, grease FDA-compliant (NSF H1)

### **RoHS**

Technical Information	Page		
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ISO Fundamental Tolerances	QVX		
Plastic Characteristics	QVX		
Stainless Steel Characteristics	QVX		

Indexing plungers GN 8170 are certified according to DGUV Test guidelines, and with their additional sealing nuts, they meet hygiene requirements on the knob and pin sides (full hygiene).

Wipers between knob and guide and between guide and pin as well as sealing rings on the guide and sealing nut keep the locking mechanism leaktight. At the same time, the high surface quality (Ra < 0,8 µm) and deadspace-free mounting prevent dirt from adhering and facilitate cleaning.

Indexing plungers with a rest position (Type C) are used for such applications where the plunger has to stay in its retracted position. In that case, the knob is retracted and afterwards turned by 90°. A notch keeps the plunger in this position.

Through-holes in the housing must be at a right angle, free of burrs and without a chamfer. This ensures that the sealing rings will function properly.

see also	Page
GN 8170 Indexing Plungers (Front Hygiene)	QVX

# Accessory

GN 7600 Sealing Rings QVX

How to order	1	d <sub>1</sub>		
	2	Туре		
1 2 3 4	3	Identification		
GN 8170-6-B-VH-H	4	Material (Sealing ring)		