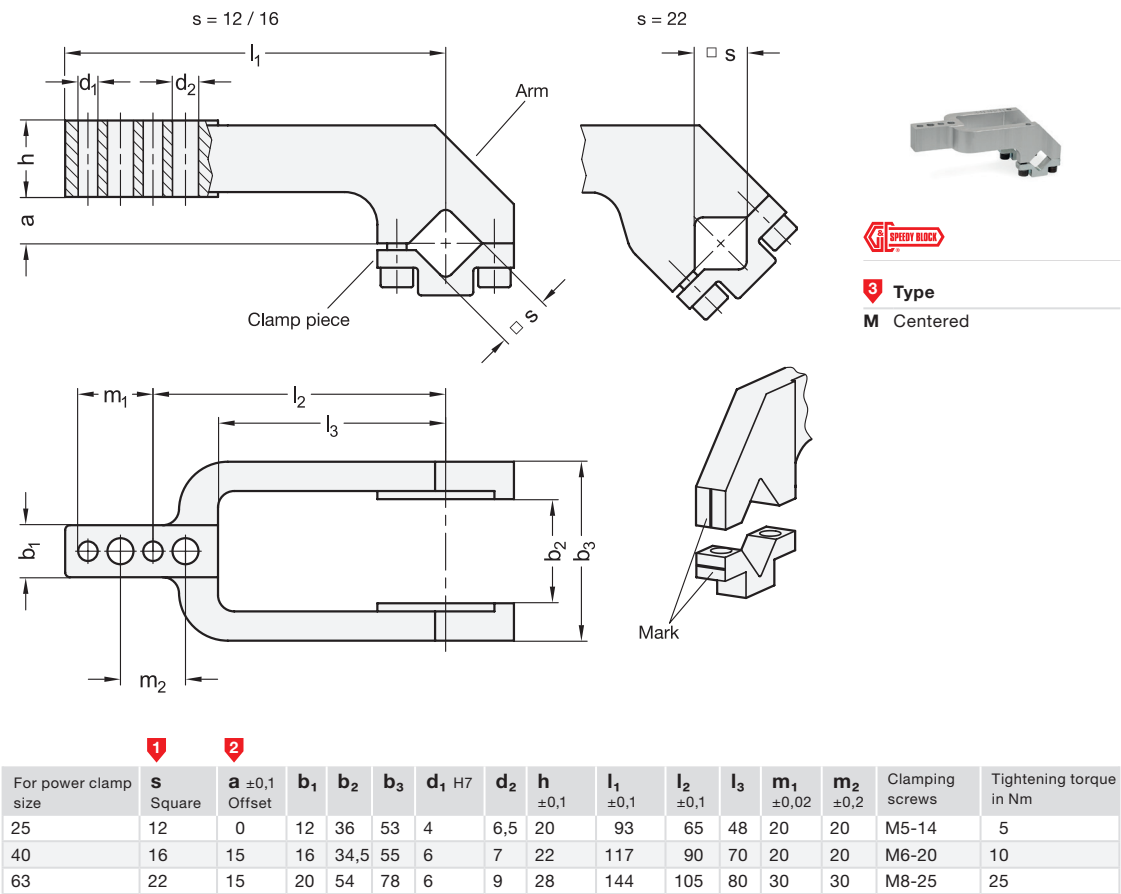




For power clamp size	1 s	2 a $\pm 0,1$ Offset	b ₁	b ₂	b ₃	d ₁ H7	d ₂	h $\pm 0,1$	l ₁ $\pm 0,1$	l ₂ $\pm 0,1$	l ₃	m ₁ $\pm 0,02$	m ₂ $\pm 0,2$	Clamping screws	Tightening torque in Nm
25	12	0	12	36	53	4	6,5	20	93	65	48	20	20	M5-14	5
40	16	15	16	34,5	55	6	7	22	117	90	70	20	20	M6-20	10
63	22	15	20	54	78	6	9	28	144	105	80	30	30	M8-25	25

Specification

4

Clamping arm
Aluminum, anodized, natural color **ALN**

Clamp piece
Steel, zinc plated, blue passivated

Socket cap screws ISO 4762
Steel, blackened

Washers ISO 7092
Steel, zinc plated

RoHS

Clamping arms GN 8620.1 are used together with power clamps GN 8620 / GN 8621.

The possible mounting positions and the maximum angle of rotation of the clamping arms as well as important installation instructions can be found in the respective power clamp standard sheets.

see also... [ganternorm.com](https://www.ganternorm.com)

GN 8620 Power Clamps

GN 8621 Power Clamps (with / without Additional Manual Operation)

- Technical Information

Technical Instructions

ISO Fundamental Tolerances
- Accessory

Clamping Screws

DIN 6325 Dowel Pins

How to order	1	s
	2	a
	3	Type
	4	Material

GN 8620.1-16-15-M-ALN