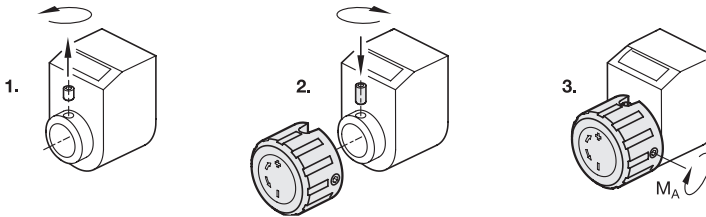


Assembly instruction



- 2 Type**
- N** Without lettering
  - R** With lettering, with arrow, ascending clockwise
  - L** With lettering, with arrow, ascending counter-clockwise



d <sub>1</sub> Hollow shaft diameter of position indicator	d <sub>2</sub>	d <sub>3</sub>	d <sub>4</sub>	h	Recommended torque M <sub>A</sub> in Nm	For position indicator
14	14,5	23,5	M 3	15	0,2	GN 955 / GN 955.2
20	20,5	32	M 4	20	0,2	GN 954 / GN 954.2 / GN 9054 / GN 9154
29	29,5	41	M 4	25	0,2	GN 953 / GN 953.2 / GN 9053 / GN 9153

**Specification**

- Body  
Plastic  
Technopolymer (Polyamide PA)  
- Black, matte finish  
- Temperature resistant up to 80 °C
- Cover cap  
Plastic  
Technopolymer (Polypropylen PP)  
- Orange, RAL 2004, matte finish ● **DOR**  
- Gray, RAL 7035, matte finish ● **DGR**
- Stainless steel set screws DIN 916 with internal hex and serrated point
- *Plastic Characteristics* → Page QVX
- **RoHS**

**Information**

Control knobs GN 957.1 are used in conjunction with position indicators when a control knob is to be used for adjustment. The diameter d<sub>2</sub> is coordinated to the hollow shaft diameter of the relevant position indicator.

The set screw of the position indicator must be replaced by a longer set screw enclosed with the control knob in order to clamp the adjusting shaft.

The control knob is then placed on the hollow shaft of the position indicator, with the newly inserted set screw in the recess of the control knob serving as a swivel limiting stop.

With the aid of the second set screw d<sub>4</sub>, the control knob then is axially fixed on the hollow shaft of the position indicator with the recommended torque M<sub>A</sub>.

see also...

- *Position Indicators GN 953 / GN 954 / GN 955* → Page QVX
- *Position Indicators GN 953.2 / GN 954.2 / GN 955.2* → Page QVX

<b>How to order</b> <b>GN 957.1-20-N-DOR</b>	1	d <sub>1</sub>
	2	Type
	3	Color of the cover cap